



Test Report

Report No.: PL 2004574

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Applicant: Guangzhou City Huadu District Xiuquan Lituo Optical Glasses Factory

Address of Applicant: No.1, Baixing Roda, Dabu Industrial Zone, Xiuquan Street, Huadu District, Guangdong, China

Date of Receiving Samples: Apr 20, 2020

Testing Period: Apr 20, 2020 to Apr 25, 2020

Description of Samples

The submitted sample and sample information was/were submitted and identified by/on behalf of client.

Item name: Safety Spectacle
Style No.: DK1
Material: Plastic
Frame Color: Clear
Lenses Color: Clear
Cat. No.: Not Provided
Order No.: Not Provided
Manufacturer /Supplier: Not provided
Brand: Not provided
Buyer: Not provided
Country of Destination: Not provided
Country of Origin: China

Results/Remarks: Please refer to the following page(s).

Issued by stamp



Date of Issued: Apr 25, 2020

For and on behalf of:
Shenzhen Precision Eyewear
Testing & Inspection Services Co., Ltd.

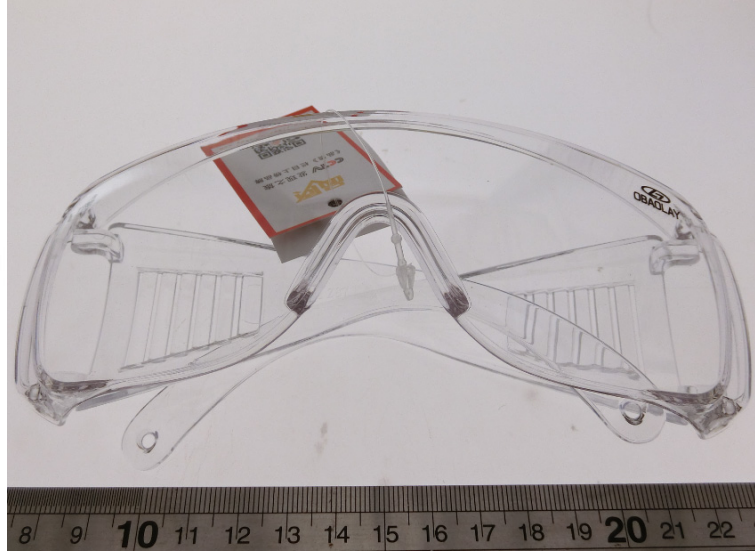
Manager: WenHua Li

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Sample Photo:



Conclusion:

Tested Samples

Submitted Samples

Required Standard

AS/NZS 1337.1: 2010 Personal Eye Protection – Part 1: Eye and
Face Protectors for Occupational Applications, exclude:
- Clause 3.5 Marking of assembled eye and face protectors and Packaging

Result

Pass

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Tests Conducted Summary

| Requirement | | According to Clause | Results |
|---|--|---------------------|-----------------------------|
| Section 3 Requirement for assembled eye and face protectors | | | |
| 3.2.3 Optical properties of oculars (shall comply with clauses 2.1 to 2.4) | | | |
| Visual quality | | 2.3.1 | P |
| Viewing area | | 2.3.2 | P |
| Transmittance properties & transmittance requirements | General | 2.4.3 & 2.4.4 | P |
| | Claims of luminous transmittance | | NA (No claim) |
| Other Transmittance requirements | Uniformity of luminous transmittance of uniformly tinted filters | 2.4.5 | P |
| | Transmittance matching for pairs of filters of all types | | P |
| | Uniformity of colour for pairs of filters of all types | | P |
| Special transmittance requirement | Photochromic filters | 2.4.6 | NA |
| | Polarizing filters | | NA |
| | Gradient filters | | NA |
| Refractive powers of oculars | Spherical and astigmatic powers | 2.4.7 | P |
| | Local aberration in spherical and astigmatic powers | | P |
| | Prismatic powers (Individual oculars) | | NA (Can clearly focused) |
| | Prismatic powers difference (Pairs of oculars) | | P |
| Scattered light | | 2.4.8 | P |

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Tests Conducted Summary

| Requirement | | According to Clause | Results |
|--|--------------------------------------|---------------------|------------------------|
| Section 3 Requirement for assembled eye and face protectors | | | |
| Material and surface quality | | 2.4.9 | P |
| Impact resistance (Low impact resistance) | | 3.2.7 | P |
| Penetration resistance | | 3.2.8 | P |
| Resistance to Ignition | | 3.2.9 | P |
| Thermal stability | | 3.2.10 | P |
| Protection against corrosion | | 3.2.11 | NA (No metal parts) |
| Medium impact resistance | | 3.3.1 | NA (No claim) |
| Marking of assembled eye and face protectors and Packaging | | 3.5 | NR |
| Section 4 Optical tests and claims | | | |
| Claimed transmittance requirements | Blue-light absorption/ transmittance | 4.1 | NA (No claim) |
| | UV absorption/ transmittance | | NA (No claim) |
| Flame propagation | | 4.2 | NA (No claim) |

Remarks: P = Pass; F = Fail; NA = Not Applicable; NR=Not require; Cat. = Category, X=checked

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Test Results

Optical properties of oculars — Clause 3.2.3 / Visual quality — Clause 2.3.1

Material and surface quality — Clause 2.4.9 / Thermal stability — Clause 3.2.10

| Sample No. | Defects of impair vision or prevent the use | | Physical distortion after thermal stability testing | | Comment | Result(s) |
|------------|---|--------|---|--------|---------|-----------|
| | Observed | Absent | Observed | Absent | | |
| 2004574-01 | | X | | X | -- | P |
| 2004574-02 | | X | | X | -- | P |
| 2004574-03 | | X | | X | -- | P |

Requirements:

1. **Visual quality:** Eye and face protectors shall be free from projections, sharp edges, or other features likely to cause discomfort or injury during use. Adjustable or interchangeable parts or components incorporated in eye and face protectors shall be simple to adjust, interchange or replace.
2. **Material and surface quality:**
 - a. Oculars shall be reasonably free pits, scratches, greyness, watermark, bubbles, striae, local aberrations and inclusions which could impair vision or prevent the use of oculars for their intended purpose in the viewing area or an area of 28mm diameter centred on the reference point.
 - b. Single defect outside this area and within 5mm of frame edges are permissible.
3. **Thermal stability:** No Physical distortion.

Optical properties of oculars — Clause 3.2.3

| Sample No. | Samples type | Viewing area | | | | Result(s) |
|------------|-------------------------|--------------|------|-----------|------|-----------|
| | | Box length | | Box depth | | |
| | | Pass | Fail | Pass | Fail | |
| 2004574-04 | Spectacle eye protector | X | | X | | P |
| 2004574-05 | Spectacle eye protector | X | | X | | P |
| 2004574-06 | Spectacle eye protector | X | | X | | P |

Requirements:

| Samples type | Viewing area | | Samples type | Viewing area | |
|--------------------|--------------|-----------|-------------------------|--------------|-----------|
| | Box length | Box depth | | Box length | Box depth |
| Eye-cup goggles | ≥50mm | ≥40mm | Spectacle eye protector | ≥42mm | ≥32mm |
| Safety clip-ons | ≥42mm | ≥32mm | Wide-vision spectacle | ≥35mm | ≥30mm |
| Eye-shield | ≥100mm | ≥60mm | Face-shield | ≥100mm | ≥125mm |
| Wide-vision goggle | ≥100mm | ≥42mm | Wire-mesh screens | ≥100mm | ≥85mm |

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Optical properties of oculars — Clause 3.2.3

Transmittance properties & transmittance requirements — Clause 2.4.3, 2.4.4

| Test Parameter | Requirements | Sample No. | | | | | | |
|---|---|--|---------------|---------------|---------------|---------------|---------------|------|
| | | 2004574-01 | | 2004574-02 | | 2004574-03 | | |
| | | Left | Right | Left | Right | Left | Right | |
| Luminous transmittance (380-780nm), τ_v (%) | <input checked="" type="checkbox"/> For Cat. 0: 80-100% <input type="checkbox"/> For Cat. 1: 43 - 80% | 89.9 | 91.2 | 90.1 | 91.4 | 89.5 | 91.4 | |
| Oculars categories (Claim: Not provided) | <input type="checkbox"/> For Cat. 2: 18 - 43% <input type="checkbox"/> For Cat. 3: 8- 18% <input type="checkbox"/> Outdoor untinted: 80-100% | Cat.0 | Cat.0 | Cat.0 | Cat.0 | Cat.0 | Cat.0 | |
| Claims of Luminous transmittance, τ_v (%) (Claim : Not provided) | For Cat. 0 to 3, it shall be $\pm 3\%$ absolute of the measured values | NA | NA | NA | NA | NA | NA | |
| Minimum spectral transmittance (%) (470~650nm) | $\geq 0.2\tau_v$ | 0.98 τ_v | 0.98 τ_v | 0.98 τ_v | 0.98 τ_v | 0.99 τ_v | 0.98 τ_v | |
| Relative visual attenuation for signal light Detection(Q) | Red | ≥ 0.80 | 1.01 | 1.01 | 1.00 | 1.01 | 1.00 | 1.00 |
| | Yellow | ≥ 0.80 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |
| | Green | ≥ 0.80 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |
| | Blue | ≥ 0.80 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |
| Spectral Transmittance (%) | $\tau_{F(\lambda)}$ (280- 315nm) | <input checked="" type="checkbox"/> For Cat. 0 to 2: $\leq 0.05\tau_v$ <input type="checkbox"/> For Cat. 3 and Outdoor <input type="checkbox"/> For Outdoor untinted: $\leq 0.01\tau_v$ | 0.1 | 0.1 | 0.1 | 0.0 | 0.0 | 0.1 |
| | $\tau_{F(\lambda)}$ (315- 350nm) | <input checked="" type="checkbox"/> For Cat. 0 to 2: $\leq \tau_v$; <input type="checkbox"/> For Cat. 3: $\leq 0.50\tau_v$ <input type="checkbox"/> For Outdoor untinted: $\leq 0.25\tau_v$ | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| Mean value of spectral transmittance (%) (315 -380nm) | <input checked="" type="checkbox"/> For Cat. 0 to 2: $\leq \tau_v$; <input type="checkbox"/> For Cat. 3: $\leq 0.50\tau_v$ <input type="checkbox"/> For Outdoor untinted : $\leq 0.25\tau_v$ | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | |
| Result(s) | | P | | P | | P | | |

Measurement Uncertainty (if necessary):

Remark: *= Failed data.

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Optical properties of oculars — Clause 3.2.3

Other Transmittance requirements — Clause 2.4.5

| Test Items | Requirements | Location | Sample No. | | |
|---|---|----------|------------|------------|------------|
| | | | 2004574-01 | 2004574-02 | 2004574-03 |
| Uniformity of luminous transmittance (τ_v) of uniformly tinted filters (%) | The minimum luminous transmittance shall not be less than 85% of maximum. | Left | 100 | 99.2 | 99.1 |
| | | Right | 99.8 | 99.2 | 99.7 |
| Transmittance matching for pairs of filters of all types (%) | The relative difference between the luminous transmittance at corresponding points within $\Phi 28\text{mm}$ on the reference points for right and left eye shall not exceed 15% of the higher transmittance. | -- | 1.4 | 2.1 | 1.4 |
| Uniformity of colour for pairs of filters of all types | Pairs of filter mounted in a frame shall appear to be of same at corresponding points within $\Phi 28\text{mm}$ centered on reference points. | -- | Meet | Meet | Meet |
| Result(s) | | | P | P | P |

Measurement Uncertainty (if necessary):

Optical properties of oculars — Clause 3.2.3 / Spherical and astigmatic powers— Clause 2.4.7

Thermal stability — Clause 3.2.10

| Sample No. | Temperature stability (Yes or No) | Spherical powers (m^{-1}) | | Astigmatic powers (m^{-1}) | | Prismatic powers (cm/m) | | | | | Result(s) |
|---------------------|-----------------------------------|--------------------------------------|-------|---------------------------------------|-------|-------------------------|------|-----------------------------|-------------|-------------|-----------|
| | | | | | | Prismatic powers | | Prismatic powers difference | | | |
| | | | | | | | | Horizontal, Base | | Vertical | |
| Left | Right | Left | Right | Left | Right | Out | In | | | | |
| 2004574-01 | No | +0.01 | -0.01 | 0.00 | 0.06 | 0.08 | 0.10 | -- | 0.10 | 0.01 | P |
| 2004574-02 | No | +0.02 | 0.00 | 0.00 | 0.05 | 0.05 | 0.18 | -- | 0.15 | 0.01 | P |
| 2004574-03 | No | +0.01 | -0.01 | 0.00 | 0.06 | 0.09 | 0.11 | -- | 0.09 | 0.00 | P |
| 2004574-01 | Yes | +0.01 | -0.01 | 0.00 | 0.06 | 0.08 | 0.10 | -- | 0.10 | 0.01 | P |
| 2004574-02 | Yes | +0.02 | 0.00 | 0.00 | 0.05 | 0.05 | 0.18 | -- | 0.15 | 0.01 | P |
| 2004574-03 | Yes | +0.01 | -0.01 | 0.00 | 0.06 | 0.09 | 0.11 | -- | 0.09 | 0.00 | P |
| Requirements | | $\leq \pm 0.09$ | | $\leq \pm 0.09$ | | ≤ 0.25 | | ≤ 1.00 | ≤ 0.25 | ≤ 0.25 | |

Measurement Uncertainty (if necessary):

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Optical properties of oculars — Clause 3.2.3

Scattered light — Clause 2.4.8

| Sample No. | Diffusion of light (cd/m ²) / lx | | Result(s) |
|--|--|-------|-----------|
| | Left | Right | |
| 2004574-01 | 0.07 | 0.04 | P |
| 2004574-02 | 0.35 | 0.12 | P |
| 2004574-03 | 0.05 | 0.08 | P |
| Requirements: The maximum value of the reduced luminance factor shall be : 0.65(cd/m ²) / lx; | | | |

Measurement Uncertainty (if necessary):

Impact resistance (Low impact resistance) — Clause 3.2.7

Thermal stability — Clause 3.2.10

| Sample No. | Temperature stability (Yes or No) | Location* | Defects | | Comment | Result(s) |
|------------|--------------------------------------|-----------|----------|--------|---------|-----------|
| | | | Observed | Absent | | |
| 2004574-07 | No | a | | X | -- | P |
| 2004574-08 | No | b | | X | -- | P |
| 2004574-09 | No | c | | X | -- | P |
| 2004574-10 | Yes | a | | X | -- | P |
| 2004574-11 | Yes | b | | X | -- | P |
| 2004574-12 | Yes | c | | X | -- | P |

Requirements:

The following defects shall not occur:

1. If it cracks through its entire thickness into two or more pieces.
2. If more than 5mg of the ocular material becomes detached from the surface away from the one struck by the ball.
3. If the ball passes through the ocular.
4. If the ocular dislodges from the normal position.
5. If contact is made with either eye of test headform by the ball, frame, ocular or a part or fragment of these.

Note: *a= Reference point; b= within 20mm of the mid-line; c= at 90° to straight ahead, the same as below.

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Penetration resistance — Clause 3.2.8

Thermal stability — Clause 3.2.10

| Sample No. | Temperature stability (Yes or No) | Location | Defects | | Comment | Result(s) |
|------------|--------------------------------------|----------|----------|--------|---------|-----------|
| | | | Observed | Absent | | |
| 2004574-13 | No | a | | X | -- | P |
| 2004574-14 | No | | | X | -- | P |
| 2004574-15 | Yes | | | X | -- | P |
| 2004574-16 | Yes | | | X | -- | P |

Requirements:

The following defects shall not occur:

- 1 if it cracks through its entire thickness into two or more pieces;
- 2 if the point of projectile pierces the surface of the ocular remote from that surface struck by the projectile; or
3. if contact is made with either eye of test headform by the ball ,frame, ocular or an part or fragment of these.

Resistance to ignition — Clause 3.2.9

| Sample No. | Continued combustion | | Comment | Result(s) |
|------------|----------------------|----|---------|-----------|
| | Yes | No | | |
| 2004574-06 | | X | -- | P |

Requirements:

The ocular shall be considered to be satisfactory if no parts ignites or continues to glow after removal of the steel rod.

----- End of Test Report -----

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